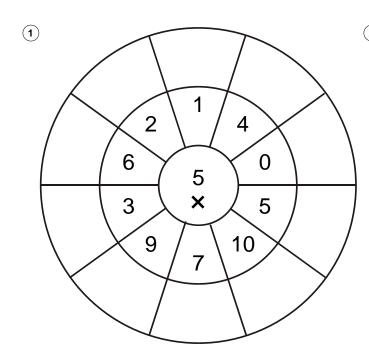
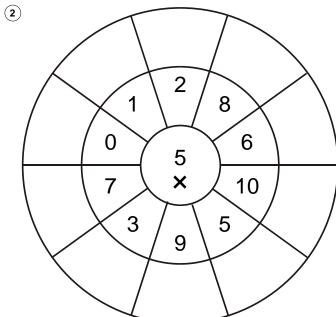


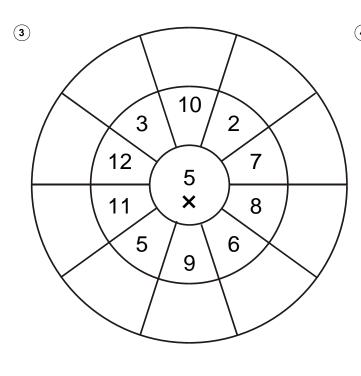
## 4 Operation Drills 407

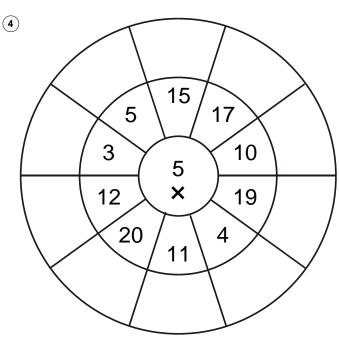
What does a cow read every morning? A Moospaper!

5 X TABLES with a CHALLENGE!











## 4 Operation Drills 407

What does a cow read every morning? A Moospaper!

5 X TABLES with a CHALLENGE!

